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Recent progress in two dimensional Mxenes for photocatalysis: a critical review

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Abstract

Transition metal carbides and nitrides, generally known as MXenes have emerged as an alternative to improve photocatalytic performance in renewable energy and environmental remediation applications because of their high surface area, tunable chemistry, and easily adjustable elemental compositions. MXenes have many interlayer groups, surface group operations, and a flexible layer spacing that makes them ideal catalysts. Over 30 different members of the MXenes family have been explored and successfully utilized as catalysts. Particularly, MXenes have achieved success as a photocatalyst for carbon dioxide reduction, nitrogen fixation, hydrogen evolution, and photochemical degradation. The structure of MXenes and the presence of hydrophilic functional groups on the surface results in excellent photocatalytic hydrogen evolution. In addition, MXenes' surface defects provide abundant CO₂ adsorption sites. Moreover, their highly efficient catalytic oxidation activity is a result of their excellent two-dimensional nanomaterial structure and high-speed electron transport channels. This article comprehensively discusses the structure, synthesis techniques, photocatalytic applications (i.e. H₂ evolution, N₂ fixation, CO₂ reduction, and degradation of pollutants), and recyclability of MXenes. This review also critically evaluates the MXene-based heterostructure and composites photocatalyst synthesis process and their performance for organic pollutant degradation. Finally, a prospect for further research is presented in environmental and energy sciences.

1. Introduction

Currently, there is a great focus on developing efficient, stable, and recyclable semiconductor catalysts to counter energy shortage, global warming, and environmental pollution challenges [1, 2]. There have been many semiconductor catalysts discovered over the past few decades, such as TiO₂ [3], ZnO [4], Fe₂O₃ [2], graphitic carbon nitride (g-C₃N₄) [5], and BiOX (X = Cl, Br) [6]. The photocatalysts are used

for the conversion of CO₂ into hydrocarbon fuel, the photocatalytic evolution of hydrogen, and the degradation of pollutants. The photocatalytic activity of these materials is not adequate to make them suitable for industrial applications due to the weak absorption of visible light in semiconductor materials, the rapid recombination rate of photogenerated electron-hole pairs, lack of active sites, inability to regenerate, and instability [7–10]. As a result, a great deal of effort has gone into improving the

photocatalytic activity and other desired properties of semiconductor catalysts. These efforts include element doping, surface sensitization, facet control, and assembly of heterojunctions [11]. In many different strategies, heterostructure photocatalyst designs have been developed to improve the separation efficiency of photogenerated charge carriers [12].

Two-dimensional (2D) frameworks have received much attention since the discovery of monolayered graphene in 2004 [13]. Since then, 2D materials exhibiting excellent catalytic, optoelectronic, and electronic properties have been developed, such as black phosphorous [14], layered double hydroxides (LDHs) [15], transition metal chalcogenides, etc [16]. 2D materials enhance photocatalytic activity because their structure prevents charge carriers from recombination. MXene, first developed in 2011, is one of the most interesting classes of 2D nanomaterials and has been proposed for numerous applications including energy production [17–22], magnetic shielding effects [23–26], energy storage batteries [27–32] and capacitors [33–36], medical and biomedical applications [37–42], water splitting [43–47] and water/wastewater purification [1, 48–50]. In water purification, MXenes are being used in membrane fabrication, adsorption, and photocatalysis of organic contaminants [51–55]. The following factors account for the successful applications of MXenes in photocatalysis: (a) wet chemical etching results in surface functional group formation that make MXene surfaces negatively charged and results in the formation of stable dispersions [56]. (b) Tuning the surface chemistry of MXene can influence the bandgap alignment [57]. (c) Because of their conductive metal cores, MXenes have high metallic conductivity and great electron acceptance abilities [58, 59]. Therefore, MXenes are considered a potential addition to 2D engineering materials and are being widely investigated for a variety of photocatalytic applications. Using MXene as an enhancement material, it might be possible to promote charge carrier separation, function as robust support, limit the size of photocatalysts or enhance reactant adsorption in these applications [11, 60]. As a substrate, MXenes could host either one or more catalysts to achieve higher photocatalytic activity [61]. Furthermore, Schottky barriers form between MXenes and semiconductor catalysts that could inhibit the recombination of charge carriers during photocatalysis [52, 62]. Additionally, the large specific surface area of MXenes provides many active sites for photocatalysis [11, 63, 64].

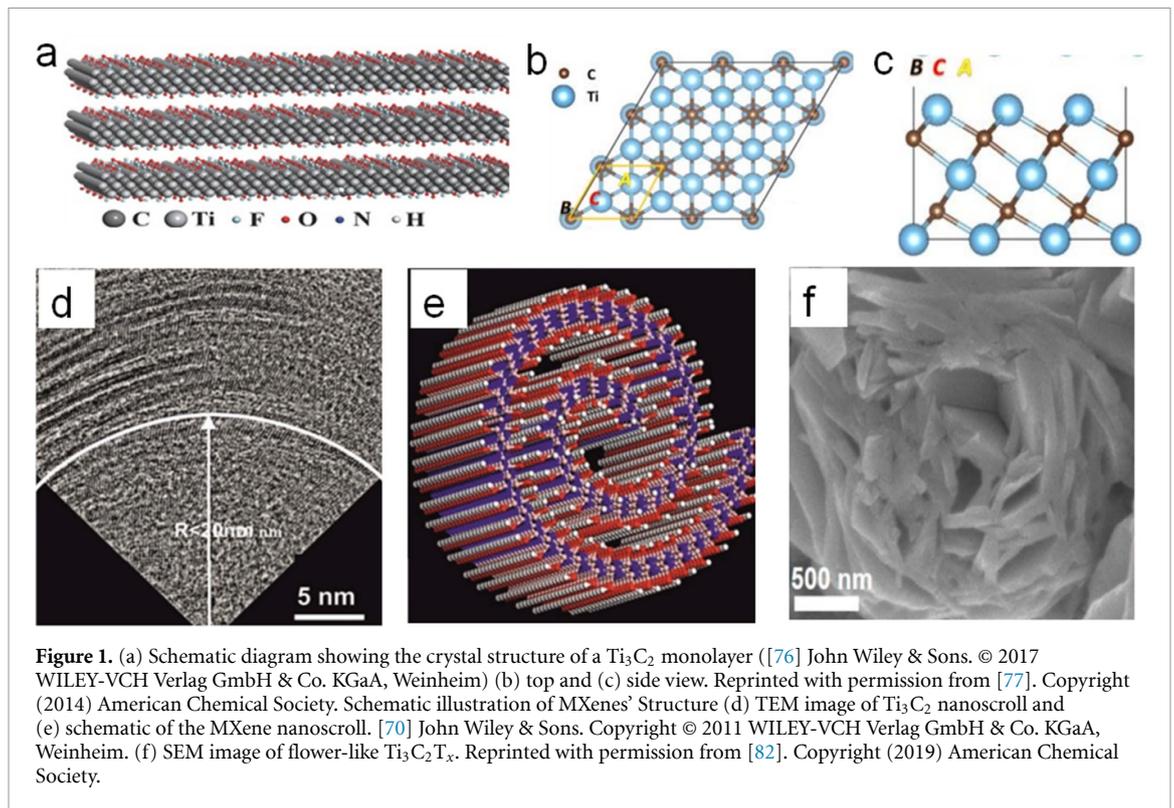
Owing to the unique properties of MXenes, there is a rapid growth in research on the synthesis and use of MXenes and MXene-based nanomaterials for photocatalytic applications. Up to now, titanium carbide MXene ($\text{Ti}_3\text{C}_2\text{T}_x$) is the most studied MXene member and hence many recent articles have reviewed Ti_3C_2 MXene's potential for energy conversion and storage applications including supercapacitors and batteries,

however, a few have focused on its use in photocatalytic applications [46, 59, 63, 65–68]. In 2021, Liqun *et al* reviewed the photocatalytic application of MXene [55, 69]. However, the author only focused on one member of the MXene family, Ti_3C_2 . Moreover, the review is short and does not cover all the work published on the concentrated topic, and lacks critical analysis. To develop an innovative future framework, we believe it is necessary to carefully review, discuss, and analyze all the published work in this field. To our knowledge, no comprehensive review has been published covering the structure, synthesis, photocatalytic applications, and recyclability of MXenes. It is imperative to conduct a literature review that describes synthesis techniques and photocatalytic applications of MXenes along with their structure and reusability. Presenting the latest studies and developments in this important field along with challenges and recommendations will surely increase the attention of the scientific community. Thus, in this review, we have focused on the structure, synthesis, and photocatalytic applications of MXenes. Hydrogen (H_2) evolution, nitrogen (N_2) fixation, carbon dioxide (CO_2) reduction, degradation of organic/inorganic pollutants, and recyclability of MXenes have been explored and discussed in detail. Finally, the challenges and future perspectives in research in MXenes have been discussed in this review.

2. Structure of MXenes

MXenes are new emerging 2D materials composed of transition metal carbides and nitrides exfoliated from MAX phases ($\text{M}_{n+1}\text{AX}_n$) ($\text{M} = \text{Mo}, \text{Ti}, \text{Zr}, \text{Cr}, \text{A} = \text{Al}, \text{Ga}, \text{Ge}, \text{Si}, \text{and } \text{X} = \text{C}, \text{N}$); the structure as well as the composition of MXenes depend on the MAX phases. Generally, MAX phases can be classified into various types based on the initial stoichiometric ratio of selected elements such as 211, 312, 413 etc depending on the value of n in the MAX phase which usually ranges between 1 and 3. The first MXenes, $\text{Ti}_3\text{C}_2\text{T}_x$, exfoliated from the Ti_3AlC_2 (312) MAX phase was reported by Naguib *et al* [70, 71]. MXenes have exhibited tremendous structural properties which could make them an excellent potential class of 2D materials in the field of photocatalysis. The following properties of MXenes could play important roles in photocatalysis: (a) 2D MXenes have a large surface area, which boosts catalytic activity and flexibility of the catalyst. (b) Planar structures of 2D MXenes provide abundant surface atoms and enough space for compounding with semiconductor photocatalysts. (c) The main structural feature of 2D MXenes is that its thickness is extremely low.

MXenes have a hexagonal structure like the ternary nitrides and carbides phase (MAX phase) since they are derived by etching the A atoms of their precursor material. MXene crystals have a hexagonally close-packed (HCP) structure. It has



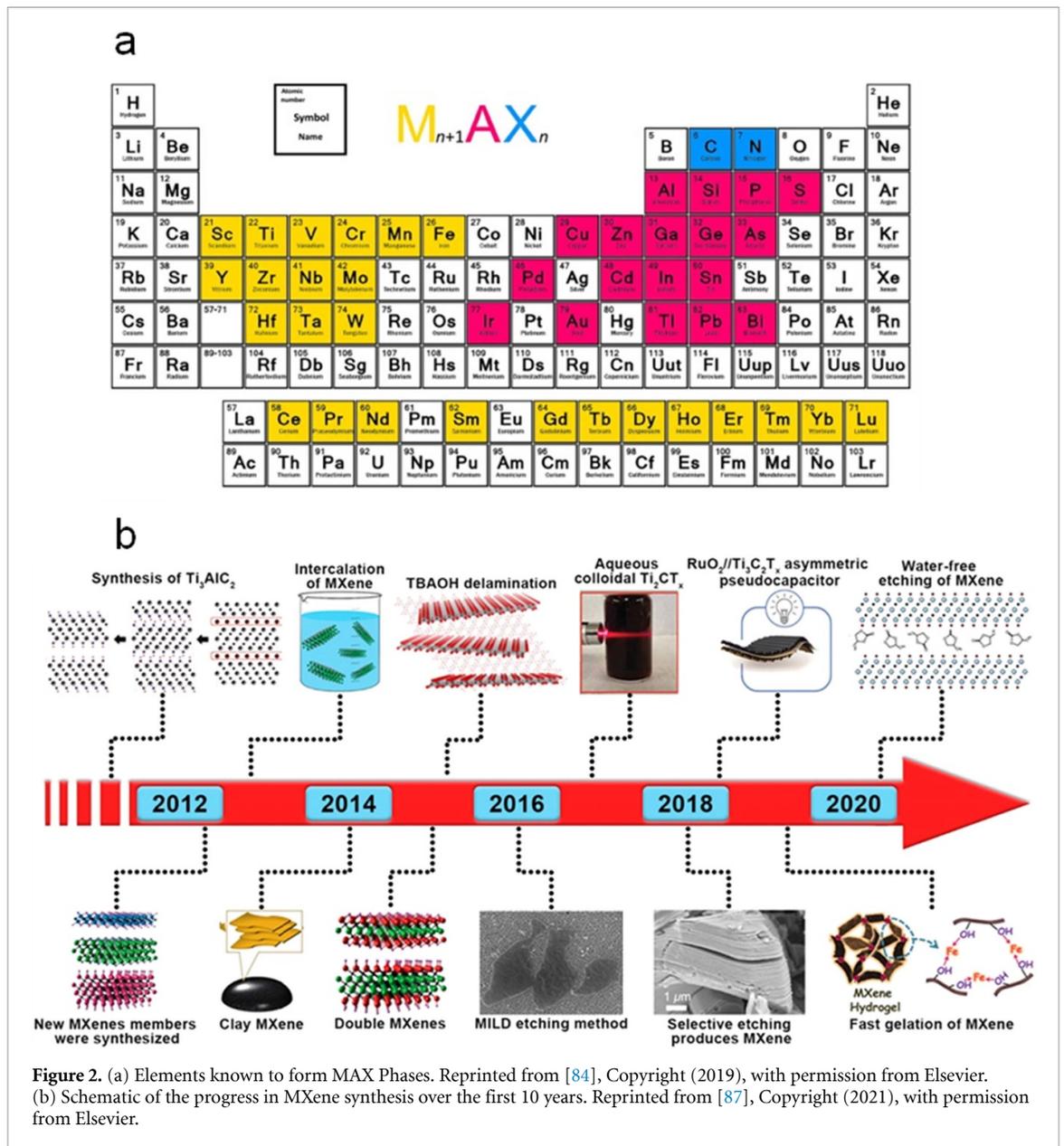
been noted that M_2X MXenes exhibit an HCP sequence (ABABAB), while M_3X_2 and M_4X_3 have a face centered cubic (FCC) sequence (ABCABC) [71]. An atomic arrangement like this is important when synthesizing MXenes that involve M elements with HCP ordering in bulk states. For instance, a recent density functional theory (DFT) calculation has revealed greater stability for hexagonal molybdenum carbides ($\text{Mo}_3\text{C}_2\text{T}_x$ or $\text{Mo}_4\text{C}_3\text{T}_x$) compared with their FCC counterparts [72, 73]. Furthermore, based on the formation energies of MXenes, it is found that $\text{Mo}_3\text{C}_2\text{T}_x$ and $\text{Mo}_4\text{C}_3\text{T}_x$ are unstable because their M atoms are arranged like those of rock salt; however, Mo_2CT_x is stable. The unstable Mo-C bonds are prevented by inserting another transition metal, Ti, into the structure, which bonds with C and prevents them from becoming unstable. By doing so, a collection of ordered double-M element 2D carbides are formed, such as $(\text{Mo}_2\text{Ti})\text{C}_2\text{T}_x$ and $(\text{MoTi}_2)\text{C}_3\text{T}_x$ [74, 75]. In addition, figures 1(a)–(c) shows the three different parts of the structure of $\text{Ti}_3\text{C}_2\text{T}_x$: the interlayer skeleton, the interlayer structure, and the surface terminating groups [69, 76, 77]. An intramolecular skeleton is formed when Ti atoms are stacked with C atoms alternately to create ionic bonds, which is the basis for the entire main structure [78]. Neutron diffraction studies completed on the interlayer region demonstrated that the interaction between the layers is developed by hydrogen bonds between either the F or O atoms on the surface, as well as van der Waals forces between the atoms [79]. It is not only the orientation of $-\text{OH}$ in the sheet that affects the strength of the

interlayer hydrogen bonding, but also the number and distribution of $-\text{OH}$ groups. Whenever water molecule occurs between layers, it is also capable of hydrogen bonding. Additionally, the $\text{Ti}_3\text{C}_2\text{T}_x$ main structure is covered by a large number of randomly distributed terminal groups [69]. The characteristics of the $\text{Ti}_3\text{C}_2\text{T}_x$ produced are greatly influenced by the surface groups, which may be studied using electron energy loss spectroscopy (TEM), neutron scattering, and nuclear magnetic resonance spectroscopy (NMR) methods [80, 81]. MXene terminations are generally randomly distributed and mixed, which depends majorly on the synthesized conditions, transition metal elements, and post-synthesis treatments [7].

As far as their morphology is concerned, most MXenes exhibit accordion-like multilayer structures. Nevertheless, MXenes with different structures have also been synthesized [7]. As shown in figures 1(d) and (e), Naguib *et al* [70] produced scroll-like $\text{Ti}_3\text{C}_2\text{T}_x$ with radii less than 20 nm by using sonication for exfoliation. Additionally, the ethanediamine-treated flower-like $\text{Ti}_3\text{C}_2\text{T}_x$ was prepared by hydrothermal treatment for 8 h at 80 °C (figure 1(f)) [82]. The presence of MXene nanofibers and nanoribbons has been observed in some cases [7].

3. Synthesis of MXenes

MXenes are emerging 2D nanomaterials derived from MAX phases ($\text{M}_{n+1}\text{AX}_n$) which are ternary nitrides and carbides [83]. A MAX phase can be fabricated by combining an element from early d-block transition

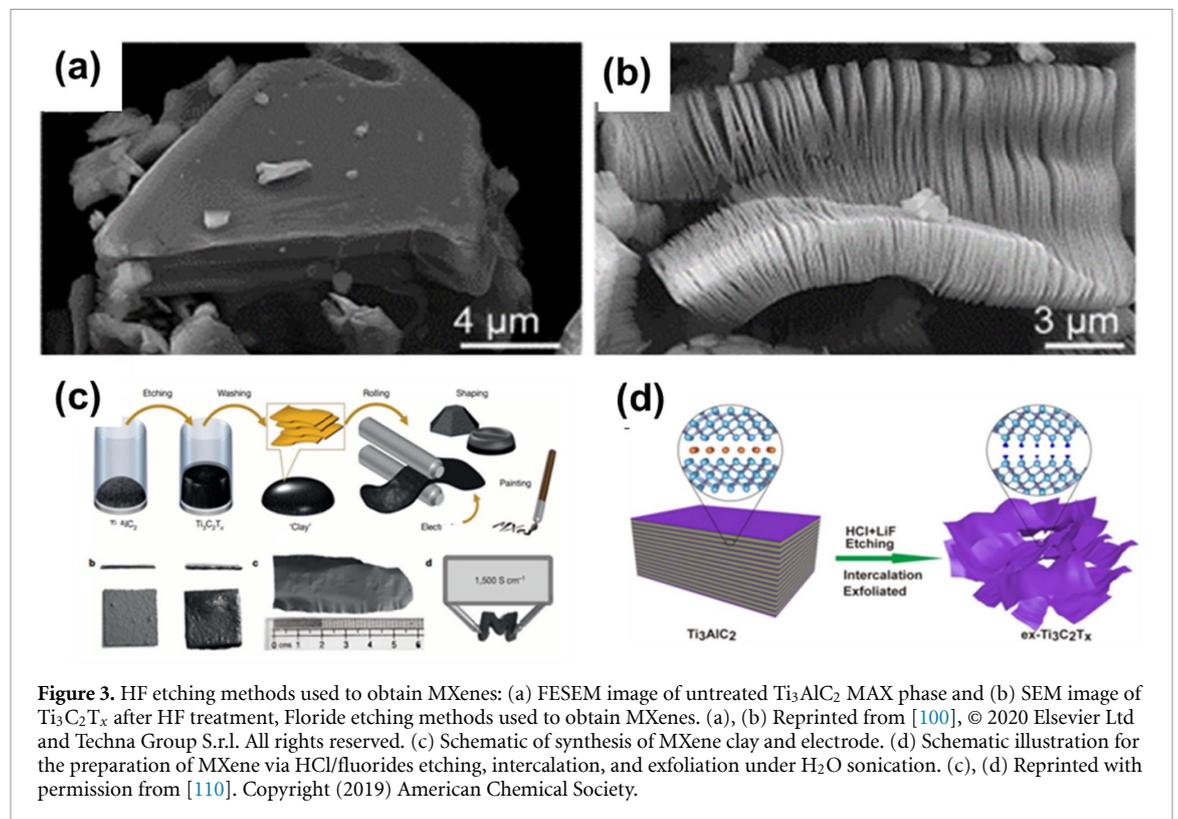


metals such as Ti (M) group A element (Al) and C or N (X) (figure 2(a)) [84]. 211 (M_2AX), 312 (M_3AX_2), and 413 (M_4AX_3) MAX phases can be synthesized by changing the initial concentration of the elements and synthesis protocols. MXenes are generally synthesized by etching the A layer from the above mentioned MAX phases by an etching process [55, 73]. MXenes can be further categorized into three kinds based on the initial stoichiometric ratio of the selected elements: (a) The most common form of MXene is a mono-M element containing one transition metal. (b) Solid-solution M elements MXenes constitute a second of MXenes, which contain two different configurations of transition metals in the same layer [85]. (c) A third type of MXenes is the ordered double-M elements M^mM^n Xene. Just M_3X_2 and M_4X_3 are examples of double-M elements M^mM^n Xene [73, 86].

In comparison to the M–X bonds, the M–A bonds are generally weaker and more reactive, therefore the MXenes are fabricated after removing A-elements from the MAX phases [88]. In contrast to the van der Waals interaction found in layered materials such as graphite and transition metal dichalcogenides, the metal bond created between the $M_{n+1}X_n$ layers is much stronger [46]. The higher strength and rigidity of MXenes are advantageous to their long-term performance for photocatalytic applications. In 2011, Naguib *et al* [70], synthesized the first MXene by etching Ti_3AlC_2 with hydrofluoric acid (HF), while up to now several MXenes have been synthesized via different advanced techniques as shown in figure 2(b) [87]. By wet-chemical etching MAX phases, these subsequent MXenes are formed. The most common methods of etching include HF etching, fluoride etching, and a few others. The synthesis methods of

Table 1. Different synthesis methods of MXene and applications.

Materials	Method	Application	Efficiency %	References
MXene/NiFe ₂ O ₄	One-step hydrothermal method	Microwave absorption	40	[89]
Nickel-cobalt layered double hydroxide/MXene	Heterojunction surface	Photocatalytic bactericidal	—	[90]
Ti ₃ C ₂ T _x MXene nanosheets	Controlled oxidation action	MXsorption of mercury	90	[91]
Ti ₂ CT _x MXene	3D spheroid-type cultures	Biocompatibility and biophysical	98	[92]
Ti ₃ C ₂ T _z MXene	Intensive layer delamination and acid etching	Inexpensive precursor material	—	[93]
Cr ₂ CT _x MXene	Etching	Hydrogen evolution reaction	85	[94]
TiO ₂ @Ti ₃ C ₂ nanoflowers MXene	<i>In situ</i> Transformation	Photocatalytic activity	97	[95]
Mo ₂ CT _x MXene	Mo ₂ Ga ₂ C by etching	Thermal stability	—	[96]



MXenes may affect their efficiency in various applications as shown in table 1.

3.1. MAX phase etching by hydrofluoric acid

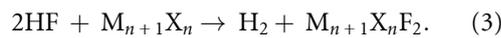
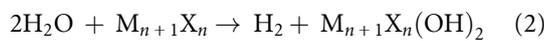
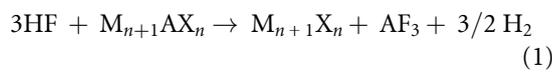
Most MAX phases can be etched with hydrofluoric acid at various temperatures to produce different MXenes, depending on the different HF parameters such as concentration and environmental conditions like room temperature (figures 3(a)–(d)) table 2 [70, 84, 97–100]. HF has very high selectivity as an etchant, allowing it to selectively remove distinct kinds of SiC [101]. The etching conditions for the

MAX phase containing Al vary based on different factors such as particle size, atomic bond, and structure of transition metal [102]. As an example, in the most commonly investigated Ti₃C₂T_x, 0.5 g Ti₃AlC₂ MAX phase is progressively introduced to 10 ml etchant and agitated with a Teflon magnetic bar at room temperature [103]. The slow addition of Ti₃AlC₂ MAX is preferred, to inhibit the formation of excessive bubbles during the exothermic reaction. Hydrogen bonds and van der Waals bonds keep the layers of the fabricated MXene powders (2-dimensional) together [104]. However,

Table 2. Different parameters of HF etching.

MXene type	Synthesis method	Concentration	Time (h)	Temperature °C	References
Ti ₃ C ₂ T _x MXene	HF etching	48%	24	45	[112]
Ti ₃ C ₂ MXene	HF etching	49%	2	40	[113]
2D Molybdenum Carbide	HF etching	14 M	158.4	55	[114]
Ti ₃ C ₂ T _x MXene	HF etching	50%	90	55	[115]
Conductive two-dimensional titanium carbide	HF etching	50%	24	35	[116]
Ti ₃ C ₂ T _x MXene	HF etching	49.5%	18	23	[104]

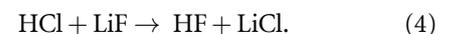
it is important to recognize that using high concentrations of HF as an etchant can cause a lot of defects in the Ti₃C₂T_x nanosheets, and a prolonged etching period can also damage the MXene's layered structure [105, 106]. The following model equations can be used to illustrate the fabrication of MXenes [83, 107]:



In the first stage, the MXene layers are formed after the reaction of A layers of MAX phases with HF or fluoride ions, while in the second stage the MAX phases' A atoms are substituted with -OH, -O, and/or -F groups. During the third stage reaction, the interaction between the M_{n+1}X_n layers becomes weak causing loosely packed, graphite-like layered structures to form. In the presence of surface functional groups (-OH, -O, and/or -F), MXene surfaces become negatively charged, resulting in the formation of stable dispersions (flake sizes range from 1 to 10 μm) [83]. Several novel MXenes, including Mo₂C, Ti₂C, and Ti₃SiC₂, have been prepared using the HF etching method [108]. Furthermore, because HF is a very corrosive acid, its extensive use as an etchant is not only hazardous for humans but also pollutes the environment. Moreover, this process cannot synthesize stable MXenes (Ti_{n+1}N_n) based on nitride-based metals [109]. Therefore, it is necessary to develop environmentally friendly and more versatile protocols for MXene synthesis.

HF is highly toxic, reactive, and corrosive, therefore, it is hazardous for regular use in the lab, and hence, its direct use should be avoided. As an alternative to the direct use of HF, MXenes can be produced by an etching agent prepared by combining fluoride salts (such as MF and FeF₃) and strong acids (H₂SO₄ and HCl) [109]. Fluoride salts react *in situ* with the strong acids to produce hydrogen fluoride through the process of etching, the strong acids provide the H⁺ and the fluoride salts release the F⁻. In the meantime, cations and water

molecules can intercalate into MXenes, increasing interlayer distance and weakening interlayer contact, resulting in material delamination during sonication [117]. Hence, this approach simplifies the process that involves the use of concentrated HF and a time-consuming multi-step procedure, allowing a one-step synthesis of MXenes. Yin's group has developed Ti₃C₂T_x by etching, intercalating, and exfoliating Ti₃AlC₂ powder with HCl/fluorides in water under ultrasonication as shown in figure 3(e) [110]. Similarly, Ghidui *et al* [116], effectively produced Ti₃C₂T_x clay using an HCl/LiF combination as the etching agent. During the etching process, LiF interacts with HCl (equation (4)) to generate HF, and the quantity of HF may be precisely controlled without harming the Ti₃C₂T_x structure. In comparison with pure HF, the LiF and HCl mixture performed better as an etchant, and the produced Ti₃C₂ exhibited no nanoscale defects [116, 118]. Monolayered or multilayered MXenes can be obtained immediately by washing away the reaction products, as *in situ* produced HF etches the Ti₃AlC₂ [119]. Notably, a clay-like paste obtained from this process can be repeatedly rolled into flexible and free-standing films, showing the material has good flexibility and strength as shown in figure 3(f) [111]. Likewise, MXenes like Ti₂C [120], Ti₃CN [121, 122], Cr₂TiC₂ [122], and (Nb_{0.8}Zr_{0.2})₄C₃ [30] were also synthesized by etching other MAX phases with LiF and HCl mixed solution:



In addition, a combination of various fluoride salts such as MF, FeF₃, CaF₂, and acids might also be used as etchants to synthesize MXenes. Furthermore, difluorides such as KHF₂ or NH₄HF₂ are viable etchants for Ti₃AlC₂. In Ti₃AlC₂, both etching, and intercalation of cations take place concurrently, and the cations can enhance Ti₃C₂T_x interplanar space, maintaining the 2D flake structure of the material [104]. As reported in related publications, MXenes can also be synthesized by etching MAX phases using a hydrothermal process. Peng *et al* [123] reported the preparation of two types of 2D MXenes (Nb₂C and Ti₃C) without the direct use of HF, and using instead, NaBF₄ and HCl hydrothermal etching as a method of preparation. In the hydrothermal environment,

NaBF_4 interacts with HCl to produce HF *in situ*. The MAX phase is then etched with HF as a fluorine source, generating the corresponding MXenes, namely $\text{Ti}_3\text{C}_2\text{T}_x$ and Nb_2C [87, 123]. Comparing fluoride etching with HF etching, fluoride etching exhibits more advantages, such as bigger flakes, fewer defects, higher interlayer spacing due to cation intercalation, and simpler operation. As an additional benefit, the sonication treatment can directly create single layers or a few layers of MXenes without using any organic molecular reagent [124]. In contrast with MXenes obtained by HF etching, this method is unable to produce the accordion-like morphology of MXenes, which require higher etching temperatures and longer etching times. Furthermore, the etching process is dynamic, and the conditions for conversion for different kinds of MXenes may vary.

3.2. MAX phase etching by other methods

Besides etching methods using HF and fluoride salts, several new etching techniques for MXene manufacturing have recently been discovered [125]. In a recent report, Li *et al* [126], described a typical alkali-hydrothermal method for the preparation of $\text{Ti}_3\text{C}_2\text{T}_z$ ($T = \text{OH}, -\text{O}$) MXene (figure 4(a) [103]). This approach is based on the Bayer process, which is widely utilized in the bauxite refining industry. The entire process is fluorine-free, and multilayer $\text{Ti}_3\text{C}_2\text{T}_z$ with a purity of approximately 92% (via 27.5 M NaOH, 270 °C) was formed. It was the first time that an alkali etching method was used to synthesize high-purity multilayer MXenes [126]. The hydrothermally fabricated $\text{Ti}_3\text{C}_2\text{T}_x$ has a larger interlayer distance and a higher specific surface area than $\text{Ti}_3\text{C}_2\text{T}_x$ synthesized through conventional HF etching, because of the hydrothermal slow-release mechanism. Since the hydrothermal etching method avoids the need for high consistency HF, it is also more effective for synthesizing $\text{Ti}_3\text{C}_2\text{T}_x$ thin films [127].

The electrochemical etching technique has been shown to have a promising etching impact on MAX precursors, allowing for the selective removal of layer nano components. Sun *et al* [128], proved an effective electrochemical etching route for preparing $\text{Ti}_3\text{C}_2\text{T}_x$ MXene. A layer of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene on Ti_2Al was formed after electrochemically etching Al from porous Ti_2AlC in diluted hydrochloric acid (figure 4(b)). The MXenes only contain $-\text{Cl}$ terminal groups, along with the more common $-\text{O}$ and $-\text{OH}$ groups. Furthermore, the electrochemical etching process can also over-etch the parent MAX phases into carbide-derived carbons (CDC). To produce MXenes without over-etching, a careful balance is required in the etching parameters [128]. In addition, electrochemical etching products are hydrophilic in absence of fluorine terminations due to the HF-free etching. This method overcomes the etching energy barrier, gives a flexible range of etching conditions, and allows a variety of etchants to be used.

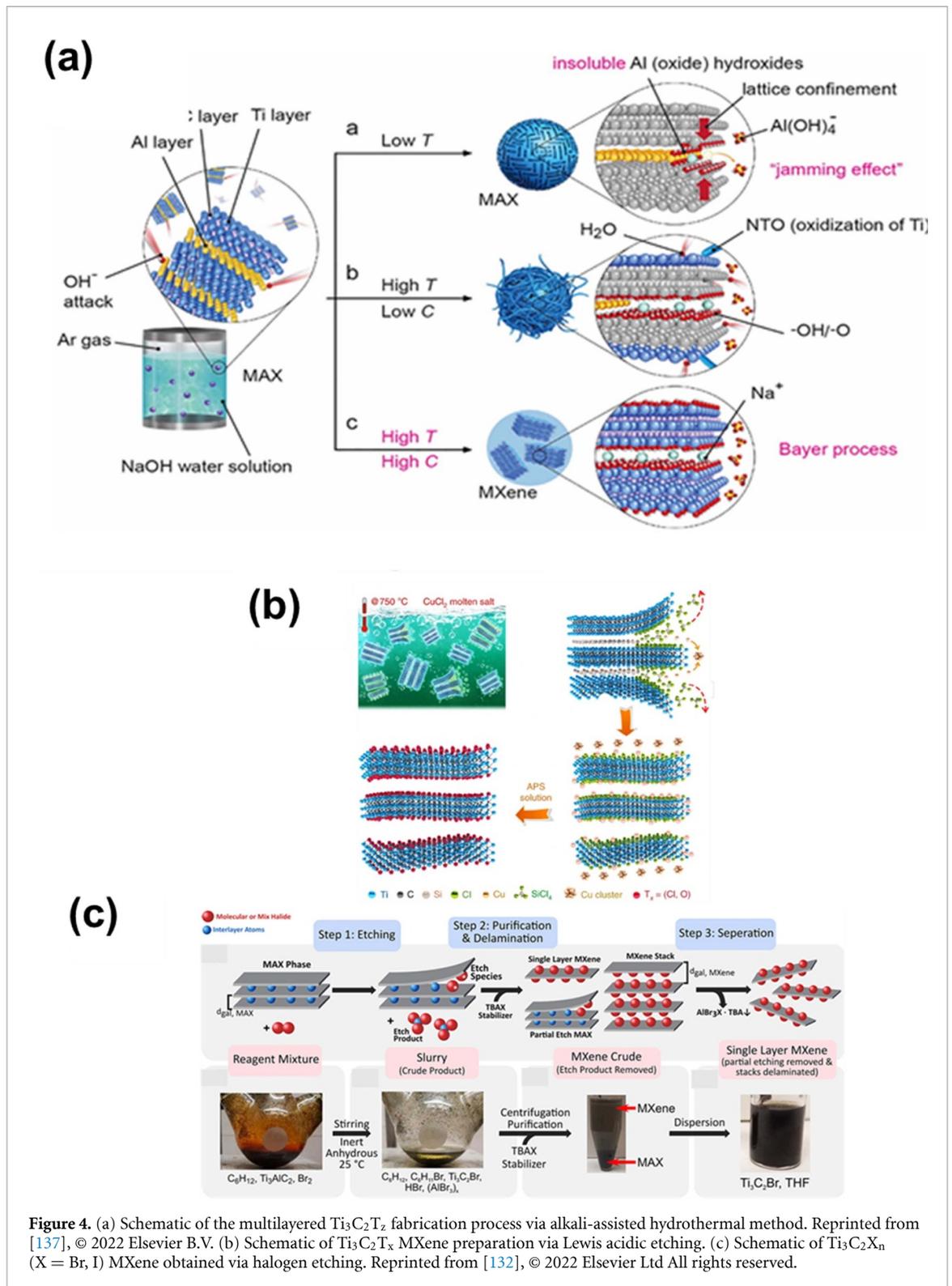
The electrochemical etching method offers a more environmentally friendly route for the production of 2D MXenes with an accurately controllable surface [127, 129]. The introduction of an electrochemical etching technique using diluted hydrochloric acid to produce MXenes provides a viable solution to the long-standing problem of excessive HF concentration. Nevertheless, for large-scale production to be successful, issues about low yield need to be resolved.

In a recent study, for the first time, researchers reported a new route of MXene synthesis via the Lewis acidic etching system [130, 131]. The Ti_3SiC phase was immersed in Cu Lewis molten salt at 750 °C (figure 4(c)) [132]. $\text{Ti}_3\text{C}_2\text{Cl}_2$ MXene in powdered form was obtained after the chemical reaction between Ti_3SiC_2 and CuCl_2 . Then $\text{Ti}_3\text{C}_2\text{Cl}_2$ was further washed with ammonium persulfate ($(\text{NH}_4)_2\text{S}_2\text{O}_8$) to obtain the final product MS- $\text{Ti}_3\text{C}_2\text{Cl}_2$ (molten salt-MXene) [131]. The chloride ion plays a crucial role in Lewis acidic etching as it does in electrochemical etching. This technique can potentially be used with any Lewis acid salt with a greater redox potential than the corresponding A element [133]. Lewis acidic etching system enables the fabrication of new 2D materials that are impossible or extremely difficult to obtain via conventional synthesis methods. This method broadens the variety of MAX-phase precursors that may be employed, and it opens up new possibilities for fine-tuning the surface chemistry and characteristics of MXenes [134].

MAX etching is also reported using halogen as an etchant. In Shi *et al's* work, the authors used I_2 to etch Ti_3AlC_2 at 100 °C with anhydrous acetonitrile, resulting in $\text{Ti}_3\text{C}_2\text{I}_x$ that resembles an accordion-like structure [135]. A solution of 1 M HCl was applied afterward to remove any residual AlI_3 formed during the etching process. In the HCl solution, $-\text{I}$ groups are transformed to $-\text{OH}$ and $-\text{O}$ due to the instability of the surface groups. This method enabled the production of fluorine-free $\text{Ti}_3\text{C}_2\text{T}_x$ ($T = \text{O}, \text{OH}$). The recent research of Jawaid and colleagues reported that Ti_3AlC_2 was etched in organic solvents containing halogens and interhalogens, providing homogeneous Cl, Br, or I terminations on synthesized MXenes (figure 4(d)) [136]. The halogen groups on the surface were not converted as the etching process was conducted inside a glove box and the final products were stored in tetrahydrofuran solvent [134].

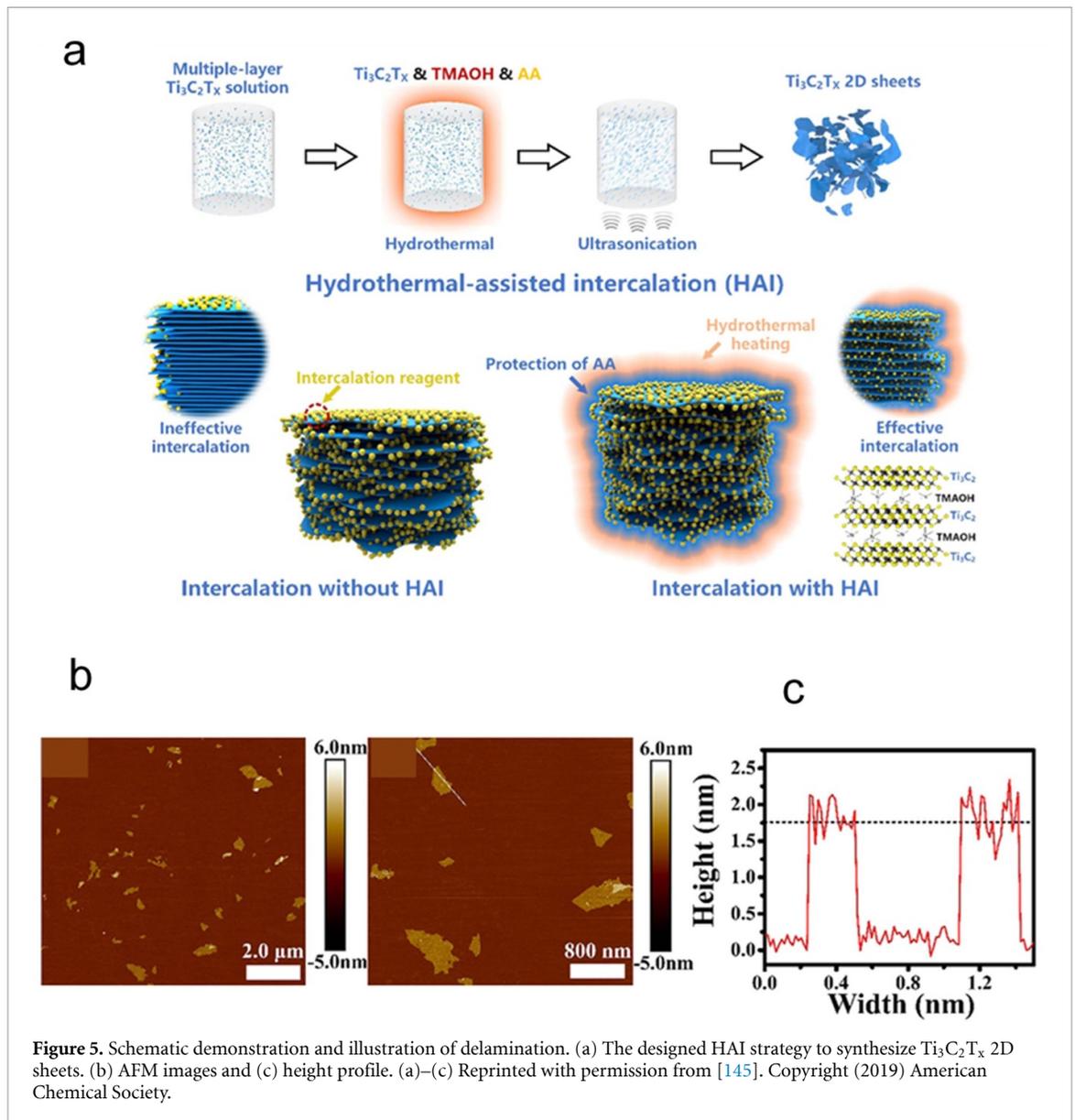
3.3. Delamination of MXenes

The synthesized MXene is produced in multilayers and delamination is required to produce MXene sheets with just one or a few layers. In the etching process, hydrogen bonds and van der Waals forces substitute the strong M-A bonds, so multi-layer MXenes can be layered by adding intercalators. Despite this, MXenes exhibit much stronger interlaminar interactions than graphite, it still has approximately 2–6



times the strength of graphite [138, 139]. Therefore, the transparent tape method cannot form a single layer of MXene by mechanical peeling. A common method of delaminating MXenes is to intercalate the material before mechanical stirring. The inter-layer spacing of $\text{Ti}_3\text{C}_2\text{T}_x$ flakes can be widened using intercalation compounds, which results in weaker interactions between the 2D layers [140, 141]. An appropriate solvent for the intercalating agent and

material should be carefully chosen during the intercalation and delamination processes. Two steps are involved in introducing the intercalator into the 2D sheet. Using the ultrasonic treatment and centrifugation steps combined in this step, it is possible to separate the layered material from the multilayer (nonlayered). The desired sheet size and density determine the ultrasonic processing stage. The resulting colloidal solution will comprise scattered 2D



sheets of electrostatically stabilized MXenes that are processable and functional, as well as stable against aggregation or clumping [142]. Furthermore, the steps of ultrasonic processing are adapted according to the type of etching techniques used and the application requirements. To produce smaller flakes with more flaws, it is necessary to increase the ultrasonic power and duration of the ultrasonic process. MXene concentration in the solution is also affected by the technique and type of intercalator that is used during synthesis [87, 143]. Even though ultrasonic treatment was utilized to delaminate the few-layer thick MXenes in initial reports, the delaminated layers had a low yield because MXenes interact strongly with each other. Therefore, it is crucial to break the prevailing interlayer forces to separate the stacked nanosheets of MXenes. It has proven feasible to weaken interlayer interactions and increase the interlayer spacing between these layers by injecting organic molecules or inorganic ions into them [134].

Various organic solvents such as dimethyl sulfoxide (DMSO), hydrazine monohydrate (HM), and *N,N*-dimethylformamide (DMF), have been used as intercalates for multilayer MXene exfoliation [142]. Even though DMSO exhibited promising results when used as an agent for intercalation of $\text{Ti}_3\text{C}_2\text{T}_x$, it does not affect the intercalation of other MXenes, such as V_2CT_x or Mo_2CT_x . In contrast with DMSO, the organic bases with relatively large molecule tetrabutylammonium hydroxide (TBAOH), hydroxyl choline, and *n*-butylamine, exhibit universal intercalating nature [144]. Han *et al* [145] reported that the bond interaction between the Ti-Ti and Ti-Al inside the $\text{Ti}_3\text{C}_2\text{T}_x$ layers are the main impediments besides the van der Waals forces. In a hydrothermal process, TMAOH is diffused and intercalated into multilayer MXenes, resulting in their subsequent delamination figure 5(a). Ascorbic acid was utilized as a moderate reductant to prevent MXenes from oxidizing at high temperatures. Figure 5(b) shows the AFM image

of bilayered 2D $\text{Ti}_3\text{C}_2\text{T}_x$ nanosheets with a thickness of 1.7 nm (figure 5(c)), which confirmed the successful fabrication [145]. Furthermore, the TMAOH could intercalate and delaminate the MXene with the help of microwaves, although the yield of monolayer MXene nanosheets was relatively low, limiting its preparative applications [146, 147]. Since TMAOH is one of the main ingredients in commercial etchants for Al. Xuan *et al* reported that the high reactivity between TMAOH and Al atoms made TMAOH a suitable etchant and intercalator for synthesizing monolayers of $\text{Ti}_3\text{C}_2\text{T}_x$ from Ti_3AlC_2 , where other organic intercalators (DMSO, urea, and hydrazine) were not effective [134, 148]. Currently, delamination of multilayer MXenes is typically performed on products generated by HF etching or other aqueous etching processes. Therefore, further exploration is needed to determine how organic intercalators can be used in non-aqueous systems.

4. Photocatalytic applications of MXenes

4.1. Basic principle of photocatalysis

Photoelectrochemical devices were introduced by Fujishima and Honda in 1972, which decompose water into oxygen and hydrogen when exposed to visible light. Furthermore, they claimed that water splitting could take place regardless of the voltage applied, as long as certain conditions were met [149]. In general, photocatalytic reactions can be broken down into the following five main steps (a) light absorption, (b) charge separation, (c) charge migration, (d) interfacial charge transfer, and (e) surface reaction [150]. The efficiency of photocatalysis can be influenced by each of these stages. To improve and optimize the photocatalytic reaction, each factor needs to be tuned for practical application. In an aqueous solution, three major active groups participate in the photocatalytic reaction: OH (hydroxyl radical), h^+ (hole), and $\cdot\text{O}_2^-$ (superoxide radical), where OH is the main oxidant [151]. There is a notable fact that electrons can only be excited from the valence band (VB) to the conduction band (CB) as long as the energy of the incident photons ($h\nu$) exceeds or equals the bandgap (E_g) of the photocatalyst. A negatively charged high-reactive electron (e^-) is generated in the CB, leaving an electropositive hole (h^+) in the VB, thus resulting in the photoexcited electrons and holes. The incident light's wavelength must fulfill the following criteria [7]:

$$\lambda \leq hc/E_g. \quad (5)$$

In the equation, c stands for velocity of light, λ for wavelength, and h for Planck's constant, while E_g denotes the semiconductor bandgap.

TiO_2 and ZnO are the most commonly used photocatalysts, however, their wide band gaps make

them less effective in sunlight. Only 9.3% of the solar light consists of ultraviolet light, which can generate electron–hole pairs in these semiconductors. Many advances were made toward the synthesis of visible-light-active TiO_2 and ZnO utilizing various approaches, including surface alteration and bandgap generation [67]. Currently, many studies are being carried out using semiconductors having bandgaps suitable for the absorption of visible light of the solar spectrum for photocatalysis [68]. However, recent studies on MXenes and MXene-based materials show high electrical conductivity, large specific surfaces, and abundant metal exposure. MXenes and MXene-based have the potential as a cocatalyst to develop photocatalytic activity by enhancing the partitioning of photoexcited charge carriers [152]. MXenes are not usually semiconductors and due to their high electrical conductivity, they can provide an excellent platform for semiconducting materials to create composite/heterostructure photocatalysts. So, during photocatalysis, irradiation excites electrons in the semiconductor and photogenerated electrons flow into the conduction band quickly because MXene has a promising electron-trapping property that lets electrons and holes partition efficiently. The electrons from the MXenes layers interact with oxygen to produce O_2^- , while the h^+ interacts with water to produce OH radicals [153]. Carbon dioxide and water are both formed when superoxide radicals and hydroxyl radicals react with pollutant molecules [154]. The present review analyzes the use of MXenes in the field of photocatalysis from four research sections: hydrogen evolution reactions (HER), CO_2 reduction reactions (CO_2RR), N_2 fixation, and pollutant degradation.

4.2. Photocatalytic hydrogen evolution

As global warming and energy shortages affect human life globally, they have become worldwide concerns during the last few decades. H_2 gas is a clean combustion fuel and offers a higher energy density compared to fossil fuels, making it an ideal energy source to replace fossil fuels [155, 156]. The energy density of diesel is 45.5 mega joules per kilogram (MJ kg^{-1}), which is slightly lower than the energy density of gasoline, which is 45.8 MJ kg^{-1} . The energy density of hydrogen is approximately 120 MJ kg^{-1} , almost three times greater than that of diesel or gasoline [157]. Water electrolysis, coal gasification, electrocatalysis, and photocatalysis are four main methods that are used to prepare H_2 to date. Photocatalytic H_2 evolution is considered promising because it is sustainable and does not produce secondary pollutants [155]. H_2 evolution process consists of three steps, namely, (a) the initial formation of $h^+ + e^-$ (b) the production of H^* and (c) the formation of $1/2 \text{H}_2$. H^* adsorption state directly impacts the final hydrogen evolution efficiency in step (c) and is one of the most important factors that can be represented by

the Gibbs adsorption free energy $|\Delta G_{H^*}|$ [158]. As of today, a large number of photocatalysts, including metal sulfides, titanium dioxide (TiO₂), barium titanate (BaTiO₃), g-C₃N₄, and Sr₂Ta₂O₇, have been investigated for H₂ evolution [159]. However, the photocatalysts exhibit relatively low light utilization capacity and fast recombination of photogenerated carriers, which limits their practical application [160]. In this context, the development of new photocatalysts for H₂ evolution has great significance.

In recent years, MXenes have been reorganized as promising candidates for photocatalytic H₂ production [69, 140]. Based on simulation calculations, it was discovered that $\Delta G_{H^*} = 0.927$ eV when all Ti₃C₂T_x surface groups are -F, and strong adsorption occurs. A catalyst with all surface groups as -O has a $|\Delta G_{H^*}|$ of 0.003 eV, which is superior to the commonly used catalyst Pt ($\Delta G_{H^*} = -0.090$ eV). The most desirable value for $|\Delta G_{H^*}|$ should be zero [161, 162]. Apart from contributing to the three steps of HER, Ti₃C₂T_x can also assist in electron-hole separation because of the hydrophilic group on its surface, suitable Gibbs adsorption free energies, and excellent electron transfer efficiency [69, 163]. MXenes anchored onto the monolayer of Ti₃C₂T_x were used as photocatalysts that enabled the photocatalytic evolution of H₂ over TiO₂. The effects of Ti₃C₂T_x on the photocatalytic activity of TiO₂ were evaluated, by irradiating various TiO₂/Ti₃C₂T_x nanocomposites with light and using CH₃OH as a hole scavenger for photocatalytic H₂ evolution [164]. In general, TiO₂/Ti₃C₂T_x nanocomposites displayed better photocatalytic performance than pure TiO₂, because of Ti₃C₂T_x's ability to separate photoinduced charge carriers. In the presence of 5% monolayer Ti₃C₂T_x, the maximum amount of H₂ was produced (2.71 mmol g⁻¹ h⁻¹) that was approximately nine times greater than that of pure TiO₂ particles (0.29 mmol g⁻¹ h⁻¹). This is due to the enhanced separation of photogenerated e⁻/h⁺ in TiO₂, as verified by photoluminescence and transient photocurrent responses, as well as electrochemical impedance spectrum measurements [165]. Additionally, quantum dot (QDs) Ti₃C₂T_x or monolayer Ti₃C₂T_x are both more active in H₂ evolution.

As a hole scavenger, lactic acid was used to study the effect of MXene on the photocatalytic hydrogen production of ZnCdS under visible light irradiation. Compared with ZnCdS nanoparticles and TM, ZTNM composites improved the efficiency of photocatalytic hydrogen production significantly, and the optimal hydrogen production efficiency of ZTNM-3 was 3.3 times that of ZnCdS nanoparticles [166].

Despite its advantages, monolayer Ti₃C₂T_x has several disadvantages such as (a) its preparation is complex, (b) the catalyst has low structural stability and is easily oxidized, and (c) monolayer or few-layer structures are difficult to manipulate. At present, few-layered structures are fabricated electrostatically

(self-assembly) or using *in situ* growth. *In situ* growth significantly improves the stability of composite catalysts over electrostatic self-assembly [69, 155, 167]. Xiao *et al* [168] fabricated a 1D/2D CdS/Ti₃C₂ heterojunction by *in situ* solvothermal methods for H₂ generation. 1D/2D Schottky heterojunctions between CdS and Ti₃C₂ provide accelerated charge separation as well as a lower Schottky barrier for solar-driven hydrogen evolution from water splitting due to their specific interface characteristics. The CdS/Ti₃C₂ nanosheets are seven times more active than the CdS nanorods in photocatalytic hydrogen evolution suggesting a synergistic response between n-type semiconductor CdS and 2D Ti₃C₂ MXene. Yang *et al* [169] found that Ti₃C₂ MXene@TiO₂/CuInS₂ (M@T/CIS) exhibited a 356.27 μmol g⁻¹ h⁻¹ rate of H₂ evolution, which is 69 and 636 times higher than that of M@T and CIS, respectively, highlighting its potential as photocatalysts for H₂ evolution. The following synergistic effects were attributed to the enhanced photocatalytic H₂ evolution activity increased light-harvesting ability, enhanced charge separation by Ti₃C₂/CIS Schottky junction and large number of active sites on the surface of Ti₃C₂ MXene, due to its numerous functional groups.

In a recent study, photocatalytic H₂ evolution over hierarchical Ti₃C₂T_x MXene@In₂S₃-NiS is presented in which NiS is coupled with a Schottky heterojunction of Ti₃C₂T_x MXene@In₂S₃ using photodeposition technique as shown in the figure 6 [170]. Morphology of the synthesized nanocomposites are depicted in the SEM and TEM images as shown in the figures 6(a)–(c). It was reported that H₂ generation rate over the optimized In₂S₃-3%NiS was approximately 29.0 times higher than that of bare In₂S₃ (figure 6(e)). Coupling of MXene to form Ti₃C₂T_x MXene@In₂S₃-NiS nanocomposites resulted in further improvement in H₂ generation (figure 6(f)). In another study, Huang *et al* [171] prepared P-doped tubular g-C₃N₄/Ti₃C₂ (PTCN/TC) MXene by self-assembly approach. The H₂ evolution rate was highest for PTCN/TC (2.20 μmol g⁻¹ h⁻¹), as it was 4.3 and 2.0 times higher than that of pure bulk g-C₃N₄ and PTCN, respectively. The metallic Ti₃C₂ served as a sink for electrons and a collector for photons in this composite. Furthermore, ultrathin Ti₃C₂ flakes that showed exposed terminal metal sites as a cocatalyst displayed higher photocatalytic reactivity in H₂ evolution than carbon materials. Very recently, Cao *et al* [172] reported the successful fabrication of MXene/ZnxCd1-xS photocatalysts for H₂ evolution. The resulting photocatalysts provided excellent photocatalytic performance, with the best rate of H₂ evolution at 14.17 mmol g⁻¹ h⁻¹. High-efficiency photocatalysis is attributed to the enhanced separation ability of photocarriers and optimal band structure with enhanced oxidation capacity of the valence band of MXene/ZnxCd1-xS photocatalysts. As shown in table 3, Ti₃C₂T_x results in a greater

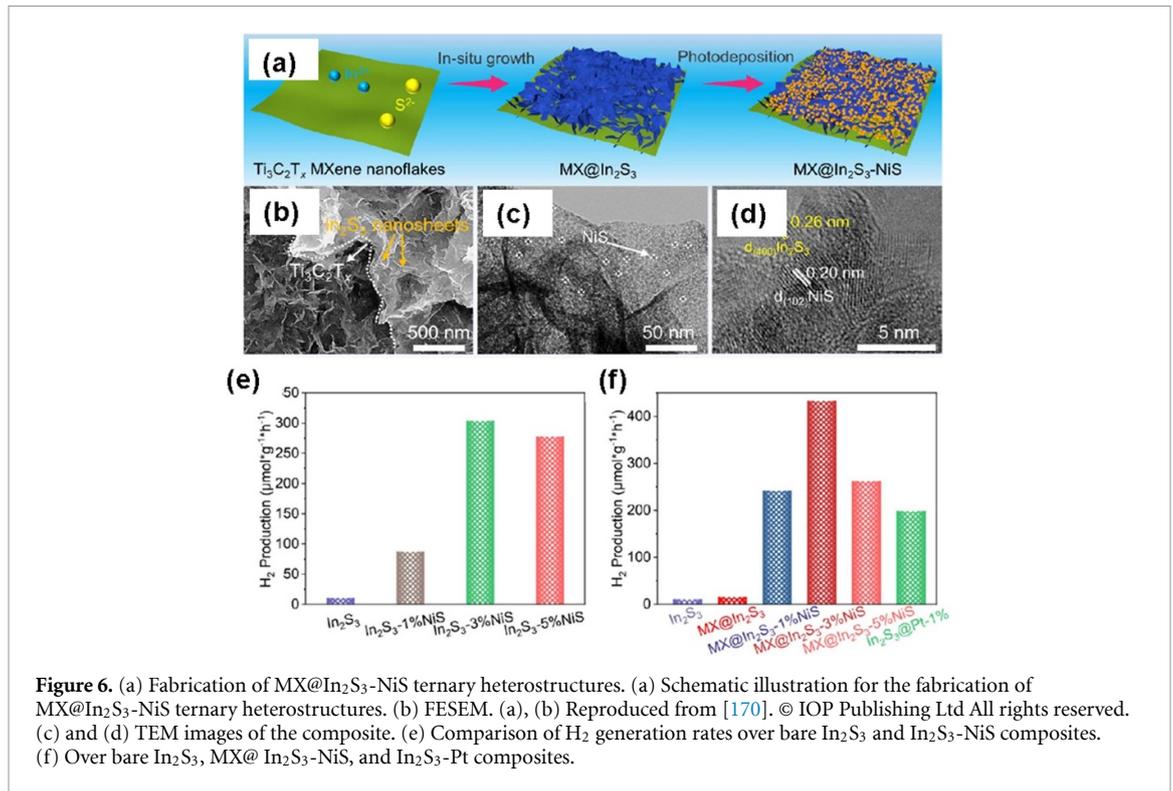


Table 3. Photocatalytic hydrogen production of various MXenes- based photocatalysts.

Photocatalysis	Sacrificial agent	Light source	H ₂ production rate (mmol g ⁻¹ h ⁻¹)	Improvement times (bare catalysts)	References
Cd _{0.5} Zn _{0.5} S/Ti ₃ C ₂	Na ₂ SO ₃ /Na ₂ S	300 W Xenon lamp	9.07	33 (traditional Pt)	[174]
Ti ₃ C ₂ MXene@TiO ₂ /ZnIn ₂ S ₄	Na ₂ S/Na ₂ SO ₃	300 W Xenon lamp	1.18	9.1 and 4.6 (M@TiO ₂ and pure ZIS, respectively)	[175]
PtO@Ti ₃ C ₂ /TiO ₂	—	300 W Xenon lamp	2.54	3 (TiO ₂)	[176]
1D CdS/2D Nb ₂ CT _x	Methanol	Visible light	5.30	1.7 (CdS)	[177]
Zn _m In ₂ S _{m+3} (m = 1–3)/MXene	Triethanolamine (TEOA)	300 W Xenon lamp	3.04	2.67 (Zn ₂ In ₂ S ₅)	[178]
HCN/Ti ₃ C ₂	TEOA	3 W LED	4.22	2 and 8 (HCN and BCN, respectively)	[179]
Ti ₃ C ₂ /SnNb ₂ O ₆	Methanol	300 W Xenon lamp	0.17	2 (SNO nanoplate)	[180]
Cd _x Zn _{1-x} S/Ti ₃ C ₂	Na ₂ S/Na ₂ SO ₃	300 W Xenon lamp	15.03	2.7 (CZS)	[181]
BQ/Ti ₃ C ₂ /ultrathin g-C ₃ N ₄ (BQ/TiC/UCN)	TEOA	300 W Xenon lamp	18.42	47.2 and 19.4 (BCN and UCN, respectively)	[182]
Protonated g-C ₃ N ₄ /Ti ₃ C ₂ T _x	—	300 W Xenon lamp	0.98	3.5 (protonated g-C ₃ N ₄)	[183]
C-TiO ₂ /g-C ₃ N ₄	TEOA	300 W Xenon lamp	1.409	24 and 8 (TiO ₂ and g-C ₃ N ₄ , respectively)	[184]
Protonated g-C ₃ N ₄ /Ti ₃ C ₂	TEOA	300 W Xenon lamp	2.18	2.5 and 2.6 (g-C ₃ N ₄ and g-C ₃ N ₄)	[185]
Ti ₃ C ₂ /g-C ₃ N ₄	—	200 W Hg lamp	0.072	10 (g-C ₃ N ₄)	[186]

yield of H₂ compared to the base catalyst alone. In summary, hydrogen production doubled after loading with Ti₃C₂T_x. The reason for this incredible promotion is mainly due to the following three aspects of Ti₃C₂T_x, (a) it provides a high throughput channel as

a co-catalyst during which the excited electrons can pass through while holes cannot, (b) its hydrophilicity, and (c) its adsorption on hydrogen has a Gibbs free energy of zero. It is important to dedicate more resources to studying MXene QDs as opposed to their

sheet counterparts. Thus, a greater understanding of MXene QDs and their influence on activity is highly desired both from an experimental and computation perspective.

4.3. Photocatalytic reduction of CO₂

Photocatalytic CO₂ reduction has received enormous attention in recent decades to simultaneously address the greenhouse effect and the energy shortage. The conversion of CO₂ into CH₄, CO, CH₃OH, HCHO, and HCOOH has been studied extensively using a variety of photocatalysts [187–191]. The reduction of CO₂ with photocatalysts is still challenging due to the low utilization rate of carriers, the low thermodynamic stability of CO₂ molecules, and the insufficient adsorption and activation of CO₂ molecules. Therefore, a highly efficient photocatalyst with high CO₂ reduction activity must be developed [60]. Several recent studies suggested that MXenes may serve as a co-catalyst in photocatalytic CO₂ reduction due to its remarkable physicochemical properties. The potential of MXene for photocatalysis has been demonstrated by numerous theoretical and experimental studies recently [72, 192–194]. The Ti₃C₂T_x MXene-based semiconductor is gaining wide attention as a photocatalytic substrate that is capable of outperforming graphene and noble metals as a co-catalyst in CO₂ reduction.

In addition, Ti₃C₂T_x can allow fast separation of photogenerated charge carriers for light-harvesting materials, which can achieve high photoconversion efficiencies. MXenes offer a large surface area, enriched active adsorption sites, and a good interface contact to allow efficient charge carrier separation [60]. Furthermore, the Ti₃C₂T_x layer exhibits a variety of terminated functional groups, such as O, OH, C, and F, encouraging the need for specific functionalization [72]. Photocatalytic CO₂ reduction follows a five-step process: light adsorption, charge separation, CO₂ adsorption, surface redox reaction, and product desorption [195]. Charge separation occurs during the recombination of electrons and holes when the photocatalyst's CB is greater than the redox potential of CO₂ [69]. There are several factors dictating which of these two competing processes is predominant. As a result of CO₂ adsorption and photogenerated electrons and holes moving from the crystal structure to the surface, the catalyst undergoes a redox reaction. Following the de-attachment of the product, the CO₂ reduction reaction from photocatalysis is completed [196, 197]. Recently, Li *et al* [173] fabricated g-C₃N₄/MXene (MCT) for photocatalytic CO₂ reduction, which showed excellent performance. As a gray powder, MCT was obtained under an N₂ atmosphere by heating g-C₃N₄ and Ti₃C₂T_x mixed in a 10:3 mass ratio respectively at 250°C for 2 h. After treatment with HF, it is evident that the Al

layers in Ti₃AlC₂ have been stripped away. The mesoporous surface morphology of mesoporous g-C₃N₄ allows gas molecules to be adsorbed at numerous sites due to its large surface area. Ti₃C₂T_x has enhanced contact with mesoporous g-C₃N₄ due to their morphologies, that resulted in remarkable improvements in the electron separation as well as the efficiency of multiple electron reactions including CO₂ reduction. As a result of illumination to excite electrons of the semiconductor into the excitation state, Ti₃C₂T_x MXene comprises a capacitor that coordinates heterojunction effects. Due to the rapid transfer of electrons, electrons and holes are separated more easily. The steady rise and stable decline of the photocurrent corresponding to the ON and OFF states of the light, respectively, reflect the improved separation of photogenerated electron–hole pairs in Ti₃C₂ and its electron reservoir capabilities. In this case, Ti₃C₂ MXene is a cocatalyst that enhances charge separation and provides the active sites necessary for the reduction reaction. As a result of the photocatalytic activity of the MCT sample for CO₂ reduction, several organic products were generated, among which CO and CH₄ were the dominant product. Mesoporous MCT produces 2.4 times more CH₄ than mesoporous g-C₃N₄ (MC). This evidences the excellent selectivity and activity of MCT. Additionally, a high-speed electronic system in the MXene catalyst enables MCT to also effectively separate charge carriers [173]. In another study ZnO loaded Ti₃C₂ MXene composites (Ti₃C₂–OH/ZnO) was synthesized by a facile electrostatic self-assembly method and used as a co-cocatalyst for CO₂ photoreduction [198]. Formation of Ti₃C₂–OH/ZnO composite structure due to electrostatic self-assembly between negatively charged Ti₃C₂–OH and positively charged ZnO was revealed by the SEM and high resolution TEM images (figures 7(a) and (b)). The surface-alkalinized Ti₃C₂–OH/ZnO played an important role in increasing the transfer efficiency of photoinduced charge carriers and ultimately improving the CO₂ molecules adsorption, resulting in higher photocatalytic CO₂ reduction as depicted in figure 7(C). It was reported that evolution rates of CO and CH₄ was 30.30 μmol g^{−1} h and 20.33 μmol g^{−1} h, respectively, which are much higher than the earlier reported values.

In another study, Tahir *et al* [199] fabricated 2D porous g-C₃N₄ (PCN) coupled exfoliated 3D Ti₃C₂T_A MXene (TiC) nanosheets with TiO₂ nanoparticle (NPs) via *in-situ* growth in a single step through HF treatment approach (figure 8(a)). Figures 8(b) and (c) depict efficacious fabrication of PCN/TiC which can augment the area of interfacial interaction for facilitating the migration of charge carriers. Importantly, the TiO₂ NPs were visible on the Ti₃C₂ nanosheets. PCN/TiC showed excellent performance for photocatalytic CO₂ reduction by

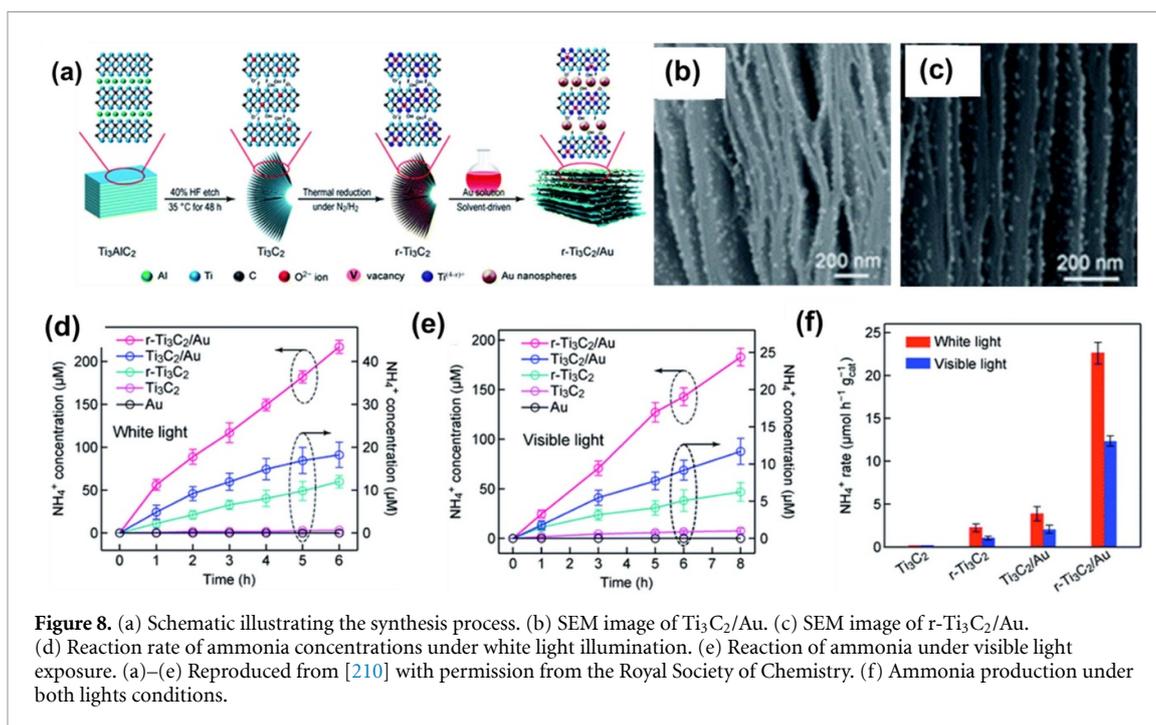
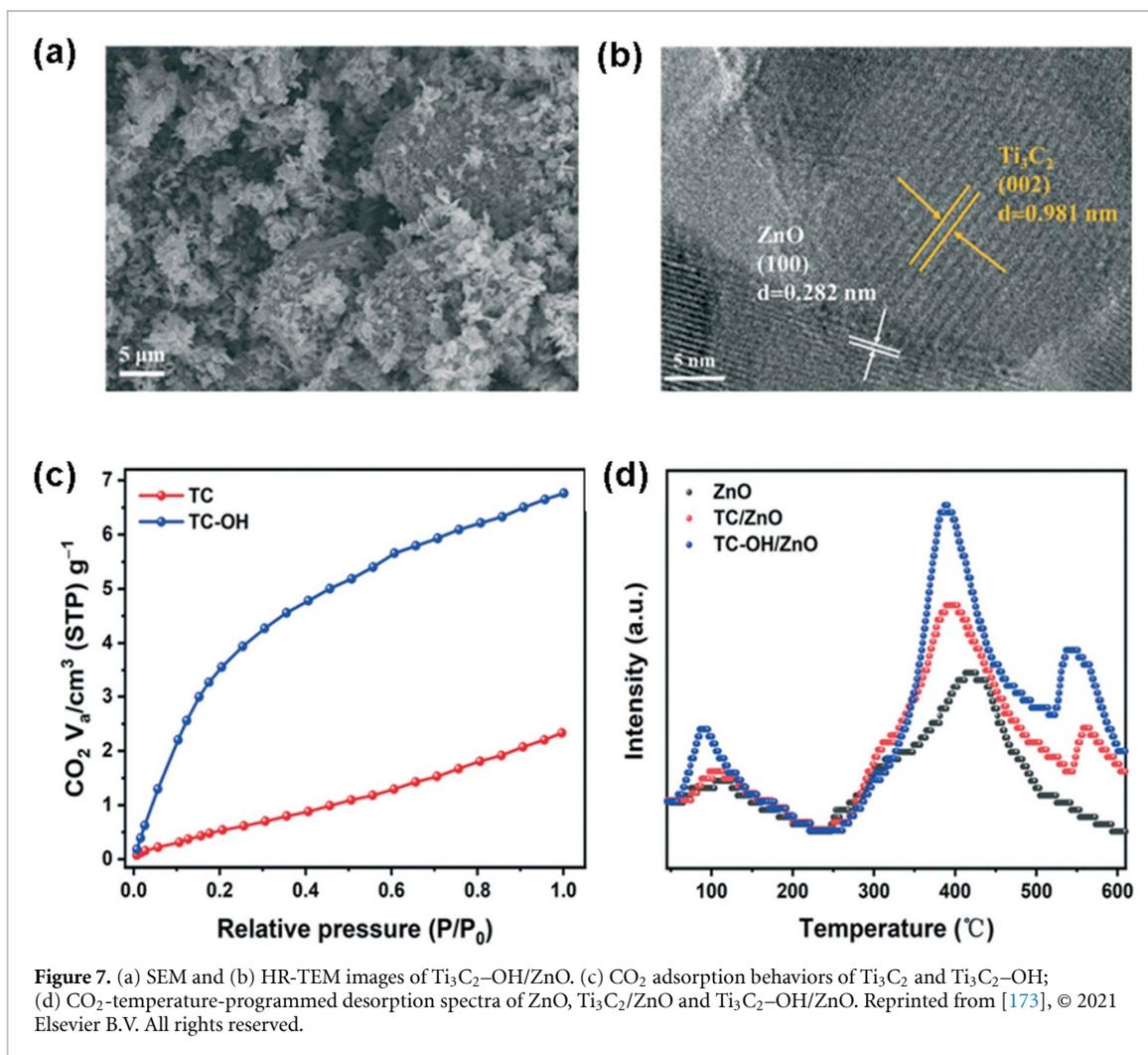


Table 4. Summary of the typical photocatalysts for CO₂ reduction.

Photocatalysts	Light source	Products and yield $\mu\text{mol h}^{-1} \text{g}^{-1}$	Reaction conditions	Activity improvement factor	References
Cd _{0.2} Zn _{0.8} S@Ti ₃ C ₂	300 W xenon lamp	CO (3.31) CH ₄ (3.51)	30 mg catalyst liquid-solid	—	[201]
TiO ₂ A/Ti ₃ C ₂ TR	35 W, High intensity discharge (HID) lamp, 8000 K	CO (85) CH ₄ (18)		9.53 (CH ₄)	[202]
Co-Ti ₃ C ₂ T _x	300 W xenon lamp	CO (600)	15 mg gas-solid	15	[203]
TiO ₂ /C ₃ N ₄ /Ti ₃ C ₂	350 W Xe lamp	(CO) (4.39) CH ₄ (1.20)	30 mg catalyst liquid-solid	1.4 (CO)-	[204]
Ti ₃ C ₂ /g-C ₃ N ₄	300 W xenon lamp	CO (5.2) CH ₄ (0.05)	20 mg catalyst gas-solid	8.4 (CO) 3.0 (CH ₄)	[205]
Ti ₃ C ₂ (OH) ₂ /g-C ₃ N ₄	300 W xenon lamp	CO (2.3) CH ₄ (0.04)	10 mg catalyst gas-liquid	3	[206]
Co-Co LDH/Ti ₃ C ₂ T _x	5 W LED lamp	CO (6.248)	—	—	[207]
Cu ₂ O/Ti ₃ C ₂ MXene	300 W xenon lamp	CO (17.5)-CH ₄ (0.96)	—	3.1 CO 4.0 CH ₄	[208]

generating CO and CH₄ products. As compared to TiC-24/PCN, TiC-96/PCN, and PCN composite samples, 10TiC-48/PCN produced CO and CH₄ at the maximum rates of 317.3 and 78.55 $\mu\text{mol g}^{-1} \text{h}^{-1}$. The CO and CH₄ evolution results were 9.9 and 6.7 folds higher using 10 TiC-48/PCN composite than pristine sample PCN (figures 8(d) and (e)). The reason for this is the lower separation efficiency of photogenerated charges with pure PCN, so only a smaller number of electrons can combine effectively with CO₂ for activation of the gas. In composite materials, photoluminescence analysis (PL) is an effective method of investigating charge separation and recombination efficiency. In pristine PCN, PL intensity is very high due to the high recombination probability of the single charge carrier, while the PL emission peaks of samples TiC-24, TiC-48, and TiC-96 are significantly smaller than those of PCN. It might be due to the metallic nature of MXenes as well as its dark color. In contrast, PL intensity was significantly reduced when PCN was anchored to TiC-48 to form a TiC-48/PCN heterojunction composite. The composite samples demonstrate efficient charge carrier separation by using Ti₃C₂T_x MXene decorated with TiO₂ NPs and attached to 2D porous g-C₃N₄ sheets [199]. Moreover, a highly efficient ‘storage capacitor’ is created when Ti₃C₂T_x forms a heterojunction with g-C₃N₄. Electrons transfer quickly to Ti₃C₂T_x on the semiconductor surface, but holes cannot. As a result, the material’s photocatalytic performance is greatly improved, and the electron-hole recombination is greatly reduced. Meanwhile, abundant defects on the surface of Ti₃C₂T_x act as excellent adsorption sites for CO₂ [193]. Low *et al* [200] prepared TiO₂/Ti₃C₂ composite for photocatalytic reduction of CO₂. The TiO₂ was tightly bonded to

the Ti₃C₂, and the composites had a rice crust appearance. It was found that the optimized TiO₂/Ti₃C₂ composite produced CH₄ at a higher rate than commercial TiO₂ and also had very good photostability. According to the experimental and theoretical results, Ti₃C₂’s ultrahigh electrical conductivity and light absorption properties allowed carriers to be separated efficiently [200].

The above examples show Ti-MXene’s potential for highly selective photocatalytic CO₂ conversion, which is a positive signal that they will have broad applications both theoretically and computationally shortly. Thus, coupling various semiconductive photocatalysts to Ti₃C₂T_x requires extensive research. In addition, simulation of a structure with such properties will provide a better understanding of Ti₃C₂T_x’s adsorption, activation, and charge transfer mechanisms. However, the use of Ti₃C₂T_x is relatively smaller in photocatalytic reduction of CO₂ than in photocatalytic hydrogen evolution. The reason is because of its instability and the fact that it has its carbon resources, which can interfere with the photocatalytic reduction of CO₂. The results listed in table 4 demonstrate that among limited reports, Ti₃C₂T_x with both single-layered and multilayered structures displays an obvious production enhancement.

4.4. Photocatalytic N₂ fixation

Nitrogen is an essential component of all living organisms in the form of proteins and nucleic acids. Despite the high concentration of nitrogen in the atmosphere, most living organisms are mostly able to use the nitrogen element as ammonia (NH₃) or NO₃⁻. In the industrial sector, ammonia is a crucial ingredient in fertilizers and is produced through the Haber-Bosch process, which uses N₂ and H₂ as feedstocks. In

Table 5. Comparison of photocatalysts including MXene for N₂ fixation.

Photocatalysts	Light source	NH ₃ production rate ($\mu\text{mol g}^{-1} \text{h}^{-1}$)	References
Bi ₄ O ₅ Br ₂ /Ti ₃ C ₂	300 W xenon lamp	277.74	[212]
Nb ₂ O ₅ /C/Nb ₂ C/g-C ₃ N ₄	300 W xenon lamp	927.00	[213]
MXene@TiO ₂	300 W xenon lamp	110.00	[214]
CdS@Ti ₃ C ₂	300 W xenon lamp	293.06	[215]
Ti ₃ C ₂ T _x /TiO ₂	300 W xenon lamp	422.00	[216]
TiO ₂ @C/g@C ₃ N ₄	300 W xenon lamp	250.60	[217]

light of the solid bonding between the NN bonds (945 kJ mol^{-1}), such a process requires a high quantity of energy, causing a variety of environmental and energy issues. Recent developments in photocatalytic N₂ fixation utilizing solar energy have been considered a promising option for generating ammonia under mild environmental conditions. In contrast, rapid photogenerated charge carriers and N₂ activation are strongly contested to this technology. Recently, MXene photocatalysts have been used in the photocatalytic N₂ fixation reaction to address these issues.

Recently, Fang *et al* [209] prepared BiOBr/MXene-Ti₃C₂ composite catalysts using electrostatic adsorption and self-assembly. BiOBr/Ti₃C₂ prepared in 10 wt.% exhibits the best performance for the photocatalytic fixation of N₂. BiOBr/Ti₃C₂ showed up to $234.6 \mu\text{mol g}^{-1} \text{h}^{-1}$ evolution rate of NH₃, which is approximately 48.8 and 52.4 times greater than that of pure BiOBr and Ti₃C₂, respectively. With the presence of designed double oxygen and titanium vacancies for BiOBr/Ti₃C₂, localized electrons are capable of adsorbing and activating N₂, having the ability to be reduced to NH₃ by the interfacial electrons of BiOBr/Ti₃C₂. Furthermore, the *in-situ* Fourier transform infrared results indicate that continuous protonation processes lead to the generation of N_xH_y species. Additionally, according to density functional theory calculations, titanium vacancies (VTi) induce high absorption energy for nitrogen atoms on the surface of BiOBr/Ti₃C₂. Particularly, the P-electron feedback caused by VTi can elongate the N₂ bond by 31.6% by effectively weakening the N≡N triple bond. Moreover, from the above study, the built-in electric field is demonstrated to drive charge transfer at the local interface after the coupling of BiOBr and Ti₃C₂T_x. As a result of the electron trap (Schottky junction) between BiOBr and Ti₃C₂T_x, a special structure is formed. By capturing and accumulating photosensitive electrons, it can assist in promoting multielectron NRR. On top of that, the large specific Brunauer–Emmett–Teller (BET) surface area of MXene [51] in heterojunction materials and their black appearance can provide a high level of ‘reaction sites’ and improve the light adsorption capacity [209].

In another study, Chang *et al* [210] employed a controlled solvent-driven approach to synthesize partially reduced layered Ti₃C₂T_x MXene and

integrate it with Au nanospheres in a sandwich-like structure (figure 8). There are many low-valence titanium sites on r-Ti₃C₂T_x, which serve as active sites for capturing and activating N₂ molecules. By taking advantage of the embedded Au nanospheres, the activated N₂ is reduced with plasmonic hot electrons. It is also important to note that the sandwich architecture prevents the Ti₃C₂T_x layers from self-stacking, allowing the active sites to be exposed for utilization. The r-Ti₃C₂/Au has an incredibly high N₂ photo-fixation activity due to the abundance of Ti^{(4-x)+} active sites and localized surface plasmon resonance (LSPR) effect working together. To utilize Ti₃C₂ MXene for N₂ photo-fixation, the Ti₃C₂ MXene’s active sites are important for N₂ adsorption and activation [110]. Similarly, an RuO₂-loaded TiO₂-MXene was developed by Hao *et al* [211] for photocatalytic N₂ fixation. Their method uses TiO₂, Ti₃C₂T_x, and RuO₂ as light collectors, electron mediators, and N₂ adsorbents, respectively. In the present study, RuO₂ NPs were primarily located on the Ti₃C₂T_x matrix rather than on TiO₂. Therefore, upon irradiation with light, photogenerated electrons transferred first from TiO₂ to Ti₃C₂T_x, and then migrated to RuO₂ for reduction of the adsorbed N₂ on the RuO₂. It is possible that such intermediate photogenerated charge carrier transfers during the sample preparation could contribute to extending the lifetime of the various photogenerated charge carriers. Consequently, RuO₂/TiO₂/Ti₃C₂ displayed significantly higher photocatalytic N₂ fixation activity than the TiO₂, RuO₂, TiO₂/Ti₃C₂, and TiO₂/RuO₂, respectively [211]. In short, photocatalytic N₂ fixation using Ti₃C₂-based photocatalysts is a viable way to improve NH₃ production through photocatalytic N₂ fixation. However, MXene-based photocatalysts have been controversial regarding their photocatalytic N₂ fixation mechanism. The key question is how N₂ molecules adsorb on Ti₃C₂T_x MXene. In this regard, future experiments, and studies on the N₂ adsorption model for Ti₃C₂-based photocatalysts are highly desired. Additionally, in general, very little work has been done on MXenes for photocatalytic N₂ fixation, and the yield rate needs to be increased (table 5).

4.5. Photocatalytic degradation of pollutants

Photocatalytic degradation occurs through the generation of oxidizing holes by photocatalytic

semiconductor materials. Oxidation of dissolved oxygen can lead to the formation of superoxide radicals, singlet oxygen, and hydroxyl radicals. It is possible for these species to directly oxidize substrates. The $\text{Ti}_3\text{C}_2\text{T}_x$ material has a wealth of surface groups and active sites, making it a good adsorbent for many substrates. Therefore, $\text{Ti}_3\text{C}_2\text{T}_x$ has been particularly attractive as a photoactive degradation catalyst and has been investigated by several researchers. For example, the photocatalytic structure of $\text{ZnCdS}/\text{TiO}_2/\text{Na-MXene}$ composites was prepared by Qin *et al* [218] to obtain excellent photocatalysts with high photo-corrosion resistance. MXene was wrapped by Na^+ and ZnCdS nanoparticles under hydrothermal conditions, slowing down further oxidation of Ti_3C_2 MXene into TiO_2 and improving MXene utilization. A $\text{ZnCdS}/\text{TiO}_2/\text{Na-MXene}$ composite with an optimal adsorption capacity to methylene blue reached 299.68 mg g^{-1} , confirming that the MXene content was crucial for the removal of an organic dye. The reported adsorption capacity was achieved by performing a dye adsorption experiment under dark conditions. Further, the degradation capabilities of $\text{ZnCdS}/\text{TiO}_2/\text{Na-MXene}$ composite for methylene blue were assessed under UV light and the synthesized composites exhibited excellent photocatalytic degradation of dye in a short period. ZnCdS layer intercalation increased the basal distances in $\text{ZnCdS}/\text{TiO}_2/\text{Na-MXene}$ from 10.59 \AA to 15.21 \AA , which could encourage the transportation and adsorption of organic pollutants. $\text{ZnCdS}/\text{TiO}_2/\text{Na-MXene}$ showed 9.3 times higher degradation efficiency than pure ZnCdS in 120 min [218]. Another research group prepared $\text{Ti}_3\text{C}_2\text{T}_x$ (001-T/MX) photocatalyst by hydrothermal treatment of $\text{Ti}_3\text{C}_2\text{T}_x$ (MXene) and utilised it for the photodegradation of carbamazepine (figure 9). The adsorption of carbamazepine onto pristine MXene and 001-T/MX composite was about 5% and 7%, respectively, which is very lower removal efficiency (figure 4(c)). Whereas, photodegradation removal rate was very higher under UV light irradiation as showed in the figure 9(b).

Besides, Zou *et al* [219] prepared MXene- $\text{Ti}_3\text{C}_2/\text{MoS}_2$ composites to be used under visible light illumination for the first time in photocatalytic degradation of ranitidine (RAN) and to reduce nitrosamine dimethylamine (NDMA) formation potential (NDMA-FP). These composites were analyzed in terms of the morphology, chemical composition, and structural properties which revealed the generation of a heterojunction between MoS_2 and $\text{Ti}_3\text{C}_2\text{T}_x$. This separated electron-hole pairs and facilitated charge transfer, resulting in improved photocatalytic performance. MXene- $\text{Ti}_3\text{C}_2/\text{MoS}_2$ composite showed the highest RAN degradation and mineralization efficiency in 60 min, with an NDMA-FP of 2.01%. The degradation of RAN was greatly aided by radicals, including the radicals $\bullet\text{O}_2^-$, h^+ , and $\bullet\text{OH}$,

but it was the $\bullet\text{OH}$ radicals that were responsible for the majority of the photocatalytic activity.

In addition, Sharma *et al* [5] reported 2D ternary $\text{ZnO-Bi}_2\text{WO}_6\text{-Ti}_3\text{C}_2$ for photocatalyst degradation of colorless pharmaceutical pollutants. X-ray diffraction confirmed the formation of the individual materials and nanocomposites, while electron microscopy determined the 2D morphology. $\text{ZnO-Bi}_2\text{WO}_6\text{-Ti}_3\text{C}_2$ under sunlight irradiation, exhibited a maximum 77% degradation of ciprofloxacin in 160 min. According to the mechanistic analysis, electrons flow from ZnO and Bi_2WO_6 to $\text{Ti}_3\text{C}_2\text{T}_x$ during nanocomposite formation, indicating that the MXene plays a vital role in separating photogenerated charges and improving the photocatalytic activity. In addition to increasing the efficiency of photogenerated charge carrier separation, Fang *et al* [220] found that $\text{Ti}_3\text{C}_2\text{T}_x$ could enhance the adsorption capacity of Ag_2WO_4 for antibiotic pollutants such as tetracycline hydrochloride and sulfadimidine. The adsorption and photocatalytic reactions were simulated using dark and light conditions, respectively, for testing the removal of antibiotic pollutants. $\text{Ti}_3\text{C}_2\text{T}_x$ showed negligible direct adsorption capacity for pollutants under dark conditions, but it improved the dispersion and prevented the aggregation of Ag_2WO_4 , thus increasing its adsorption capacity for antibiotics. Combining enhanced adsorption capacity and improved photogenerated carrier separation efficiency, $\text{Ag}_2\text{WO}_4/\text{Ti}_3\text{C}_2\text{T}_x$ exhibited significantly higher photocatalytic degradation activity compared to both pristine $\text{Ti}_3\text{C}_2\text{T}_x$ and Ag_2WO_4 . Table 6 reports a summary of the photocatalytic degradation of contaminants using MXenes.

5. Recyclability of MXene

The recyclability of MXenes and the ability to retain their properties are among the most important research subjects in terms of efficiency and cost minimization in recent years [221, 222]. The feasibility of regeneration has been demonstrated using hydrochloric acid, HNO_3 , or $\text{Ca}(\text{NO}_3)_2$, alcohol, and thiourea [222–225]. For instance, Khan and Andreescu [222] found that recycling $\text{Ti}_3\text{C}_2\text{T}_x$ with 0.2 M HCl to remove Cs ions resulted in a sorbent removal rate of more than 90%. According to Shahzad *et al*'s [226] experiment, the authors achieved nearly 100% reusability of $\text{MX-SA}_{4.20}$ with 8 M hydrochloric acid. In another study, it was found that the MXene/alginate structure is more stable than calcium nitrate crosslinking, which leads to higher absorption rates than non-cross-linked compounds [227]. It is crucial to determine whether a photocatalyst can be stable since its photo-corrosion strictly limits its application [228].

A cycling test was performed for the degradation of antibiotics using the $\text{Ag}_2\text{WO}_4/\text{Ti}_3\text{C}_2$ MXene to verify their reusability. After three cycles, a clear

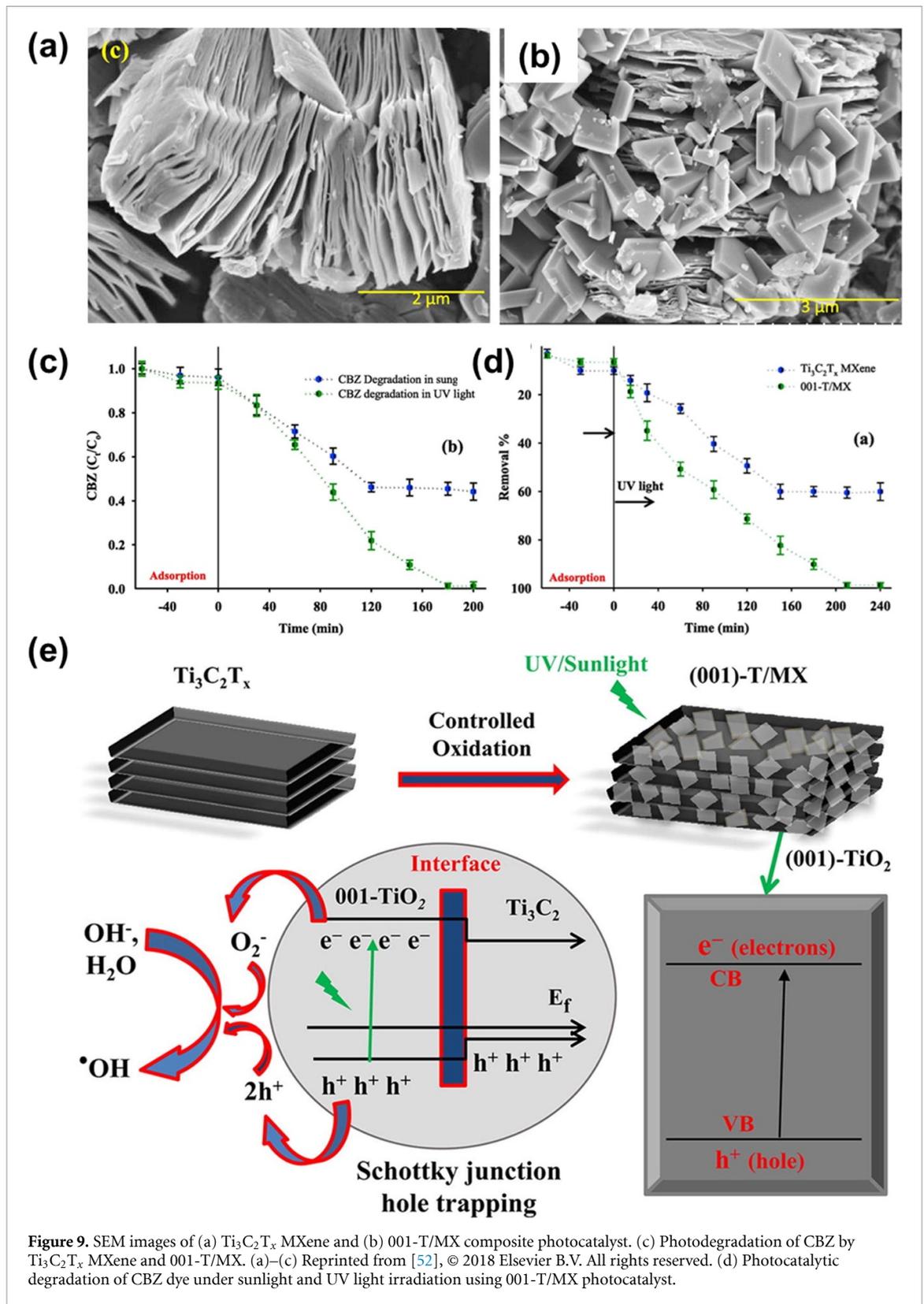


Figure 9. SEM images of (a) $\text{Ti}_3\text{C}_2\text{T}_x$ MXene and (b) 001-T/MX composite photocatalyst. (c) Photodegradation of CBZ by $\text{Ti}_3\text{C}_2\text{T}_x$ MXene and 001-T/MX. (a)–(c) Reprinted from [52], © 2018 Elsevier B.V. All rights reserved. (d) Photocatalytic degradation of CBZ dye under sunlight and UV light irradiation using 001-T/MX photocatalyst.

reduction trend in cyclical production has been observed, as estimated removal efficiencies for tetracycline hydrochloride and sulfadimidine have both declined by approximately 9% and 22%, respectively. Reduction probably occurs as a result of photocorrosion, photolysis, or photocatalyst damage during reuse. It was generally expected that a small

amount of Ag would be generated during the initial fabrication of $\text{Ag}_2\text{WO}_4/\text{Ti}_3\text{C}_2$ MXene since the terminal metal sites of Ti_3C_2 MXene exhibit strong oxidation and reduction reactivity. Nevertheless, the XRD patterns of $\text{Ag}_2\text{WO}_4/\text{Ti}_3\text{C}_2$ did not change before and after the reaction, indicating that the MXene maintains good stability [220]. Testing of monolayer

Table 6. Summary of photocatalytic degradation of pollutants.

Photocatalyst	Pollutant	Light Source	Degradation/ removal	References
MXene-Handmade (MX-H)	Methylene Blue	Visible light	98%	[231]
TiO ₂ (TiO _{2-x})/Ti ₃ C ₂ (A-TOTC)	Bisphenol A	Xenon lamp 300 W	90%	[232]
Ti ₃ C ₂	Methylene Blue, rhodamine B and methyl orange	Xenon lamp 300 W	90%, 83.41% and 44.26%	[233]
MXene/NH ₂ -MIL-88B	Cr(VI) and methyl orange	Visible light	93.4 and 96.9	[234]
MXene/ZnIn ₂ S ₄	Rhodamine B	UV light	90	[235]
ZnO/MXene	Rhodamine B	Xenon lamp 300 W	97	[236]
TiO ₂ @Ti ₃ C ₂	Tetracycline hydrochloride	Visible light	92.1	[237]
Ag/g-C ₃ N ₄ /Ti ₃ C ₂	Methylene blue and tetracycline hydrochloride,	300 W xenon lamp	>90	[228]
MXene/Ag ₂ S	Methylene blue	Visible light	94	[238]
CuFe ₂ O ₄ /Ti ₃ C ₂	Perfluorooctanoic acid	300 W xenon lamp	100	[239]

TiO₂/Ti₃C₂T_x showed that their photocatalytic H₂ evolution rate dropped from 2.7 to 2.3 mmol g⁻¹ h⁻¹ after four cycles of reaction [229]. Although Ti₃C₂T_x nanoparticles are generally unstable in water containing dissolved oxygen, Ti₃C₂T_x nanoparticles could be stabilized by removing the dissolved oxygen with Ar gas [230]. Therefore, dissolved O₂ was removed through de-aeration with ultrapure Ar gas before photocatalytic H₂ evolution could occur. Ti₃C₂T_x nanoparticles are less likely to oxidize when exposed to photo-induced e⁻. In such reaction circumstances, Ti₃C₂T_x can be fairly constant. An XRD pattern of the used TiO₂/Ti₃C₂T_x after photocatalysis showed no notable change in the crystal structure. Nonetheless, as compared to the clean sample, there was a modest decrease in utilized TiO₂/Ti₃C₂T_x light absorption, likely due to TiO₂ particle detachment from the nanocomposites [165, 229].

6. Challenges and future perspectives

MXenes have been attracting enormous attention in the fields of photocatalysis and many others such as energy storage, ion batteries, and sensor technology. The study of MXenes is still in its early stages, and its prospects are primarily as follows:

- To fabricate Ti₃C₂ photocatalysts, a multistep process that combines Ti₃C₂T_x with other composites before hybridizing them is usually utilized, which greatly slows down the fabrication process. There is a need to develop novel fabrication methods to reduce the synthetic time and maximize the feasibility of experiments.
- Theoretically, there exists a wide variety of MAX precursors, which can be prepared experimentally, and a larger variety of MXene types must be explored to enrich the MXene family.
- Specifically, the problem lies in the instabilities of the composite material, which result in unstable photocatalytic performances. Several

existing solutions employ single-layer or few-layer structured materials.

- MXenes band structure must be explored to expand the material chemistry, structural diversity, and potential applications of these materials. MXenes are predicted to be direct band gap semiconductors theoretically, but their experimental synthesis continues to present challenges.
- Till date, research activities have been focused on hydrogen evolution and pollutant degradation, but little research has been accomplished on oxygen evolution, water splitting total, oxygen reduction, etc.
- The development of more active composite catalysts should be prioritized, as well as extending their application to other emerging fields.
- MXenes can be paired with efficient and cheap semiconductors to enhance their photocatalytic performance and commercial viability.

Further applications of Ti₃C₂T_x MXene in photocatalysis depend upon the material's development. Various methods to enhance the stability of the Ti₃C₂T_x MXene structure should be investigated, starting with synthetic approaches. Moreover, Ti₃C₂T_x MXene should be further explored for its hydrophilicity as well as its rich surface groups, particularly in liquid phase photocatalysis.

Since the first report of MXenes in 2011, this research area has been growing rapidly. In recent years, MXenes have received considerable attention for photocatalytic applications for their inherent characteristics, which include superior hydrophilicity, metal-like conductivity, large surface area to volume ratio, excellent microwave absorbing properties, and rich surface chemistry. In this review, we have summarized the recent development of synthesizing Ti₃C₂T_x MXenes, and Ti₃C₂T_x-based photocatalysts for different environmental decontamination applications such as hydrogen evolution,

reduction of CO₂, N₂ fixation, degradation of pollutants, and water splitting. Even though Ti₃C₂T_x 2D MXene has been studied for many years, there is still much to learn about its photocatalytic behavior and applications. Considering its numerous advantages and characteristics, Ti₃C₂T_x is a compound that needs further investigation, and it is expected to play a very significant role in the field of photocatalysis.

Data availability statement

All data that support the findings of this study are included within the article (and any supplementary files).

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